

# Installation Instructions

1. Cut air entry and exhaust holes using the dimensions included in the images below.

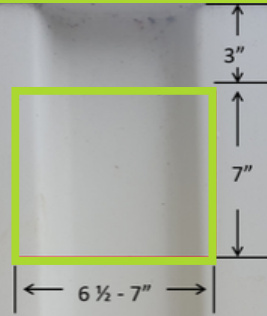
## Rear Wall and Side Wall - Top Beam

**Weld Beads**  
Weld beads vary in size. These welds are larger than most. In this case more sealant will be required to fill in the gap.

**Sealant Shelf Included**  
Both the intake vents and adapter plates have a sealant shelf at the top to contain the sealant for improved waterproofing.

## Exhaust Adapter Plate Install

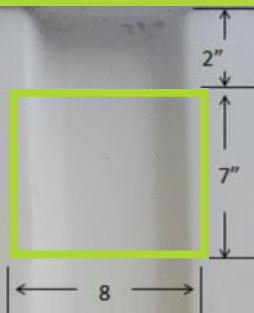
**Do not mount in a weld seam**



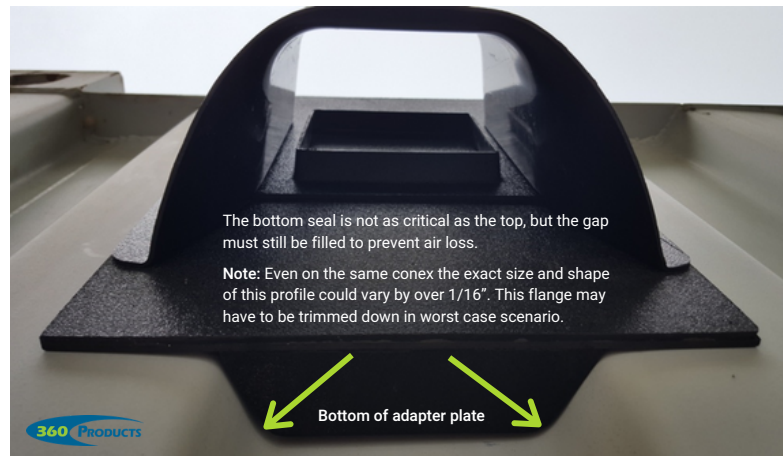
**Back and Side Wall Cut Out**

## Intake Vent Install

**Do not mount in a weld seam**



**Back and Side Wall Cut Out**



**Side Wall Profile**

**Back Wall Profile**

## Door Mount Exhaust Vent Cut Out

Flat panel 16" in height.  
Cut out centered vertically & horizontally

5 1/8" high  
x  
6 1/4" wide



2. Scuff (light to medium sand) any area where tape comes in contact with metal surfaces, wipe clean with 50/50 isopropyl alcohol and water mixture and dry with a clean rag.
3. Peel red protective cover from tape, line up placement and then press vent against metal surface using about 15lbs of pressure to assure a good contact and initiate the curing process. Hold each side for about 30 seconds making sure tape has adhered properly to all surfaces. Curing will be 40% complete in a half hour and 90% in 24 hours.
4. Although the 3M tape itself is 100% weather and water-proof, we recommend you run a light bead of sealant around the perimeter of all vents in case of irregularities in container surfaces.
5. Re-check in 5 minutes to insure initial curing has occurred and vent is secured. You are done...Simple as that!

**Note:** There are literally hundreds of sealants in small, individual tubes available at all Hardware/Home Improvement stores across the country. We recommend asking their sales associates which ones they would recommend for a small, one time application such as ours.

## Contact Us

Veteran Owned & Operated



### Hours

Monday-Saturday  
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